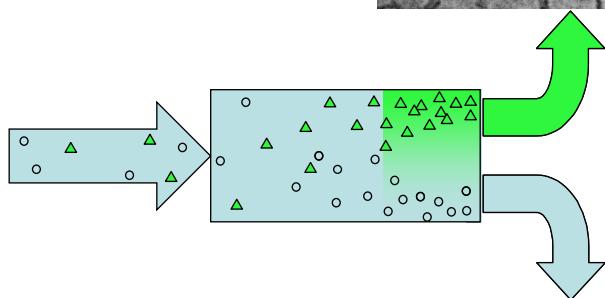
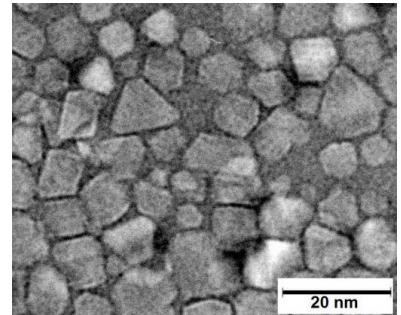




# Recycling von Nanopartikeln

## Aktuelle Entwicklungen

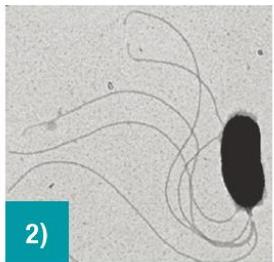
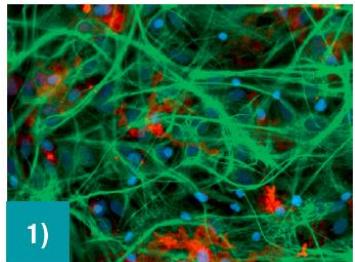
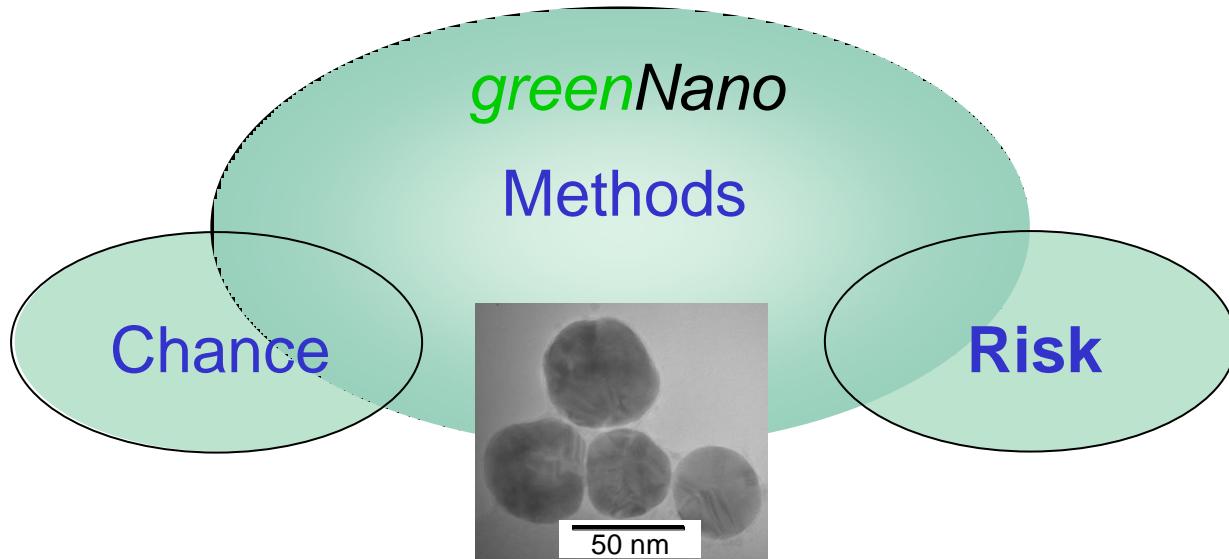


Prof. Dr.-Ing. Jorg Thöming

Zentrum für Umweltforschung und nachhaltige Technologien - UFT  
Universität Bremen



# UFT research focus



## Testsysteme zur Analyse der biologischen Wirkung von Nanomaterialien

- 1) Gehirnzellen: Astrozyten (grün) Mikroglia (rot) und Zellkerne (blau); 2) *Vibrio fischeri* (Leuchtbakterium);
- 3) *Daphnia magna* (Großer Wasserfloh, Nano-Eisenoxid im Verdauungstrakt sichtbar); 4) *Folsomia candida* (Springschwanz); 5) Algenzucht

# Nanoparticles in the environment have existed ever since...



<http://photocompetition.upclive.com>

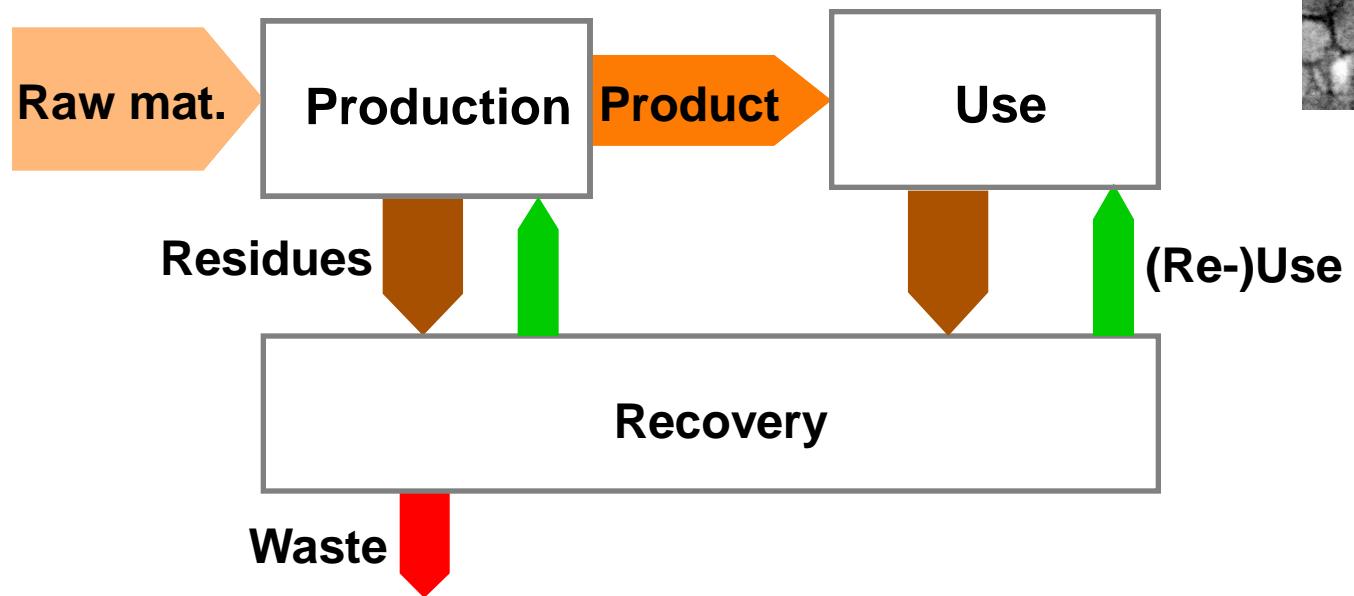


<http://www.photolib.noaa.gov>

Ball lightning: *Nature* 403, 519-521 (2000)

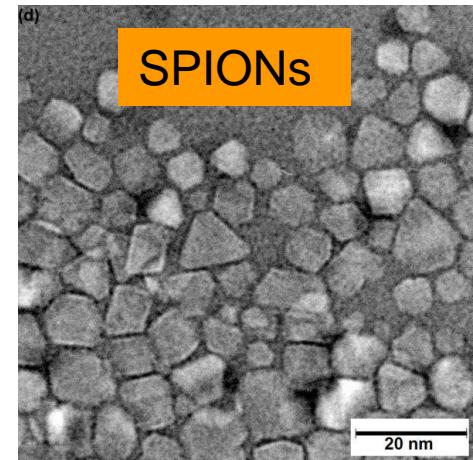
However, engineered nanoparticles have not

# Recycling

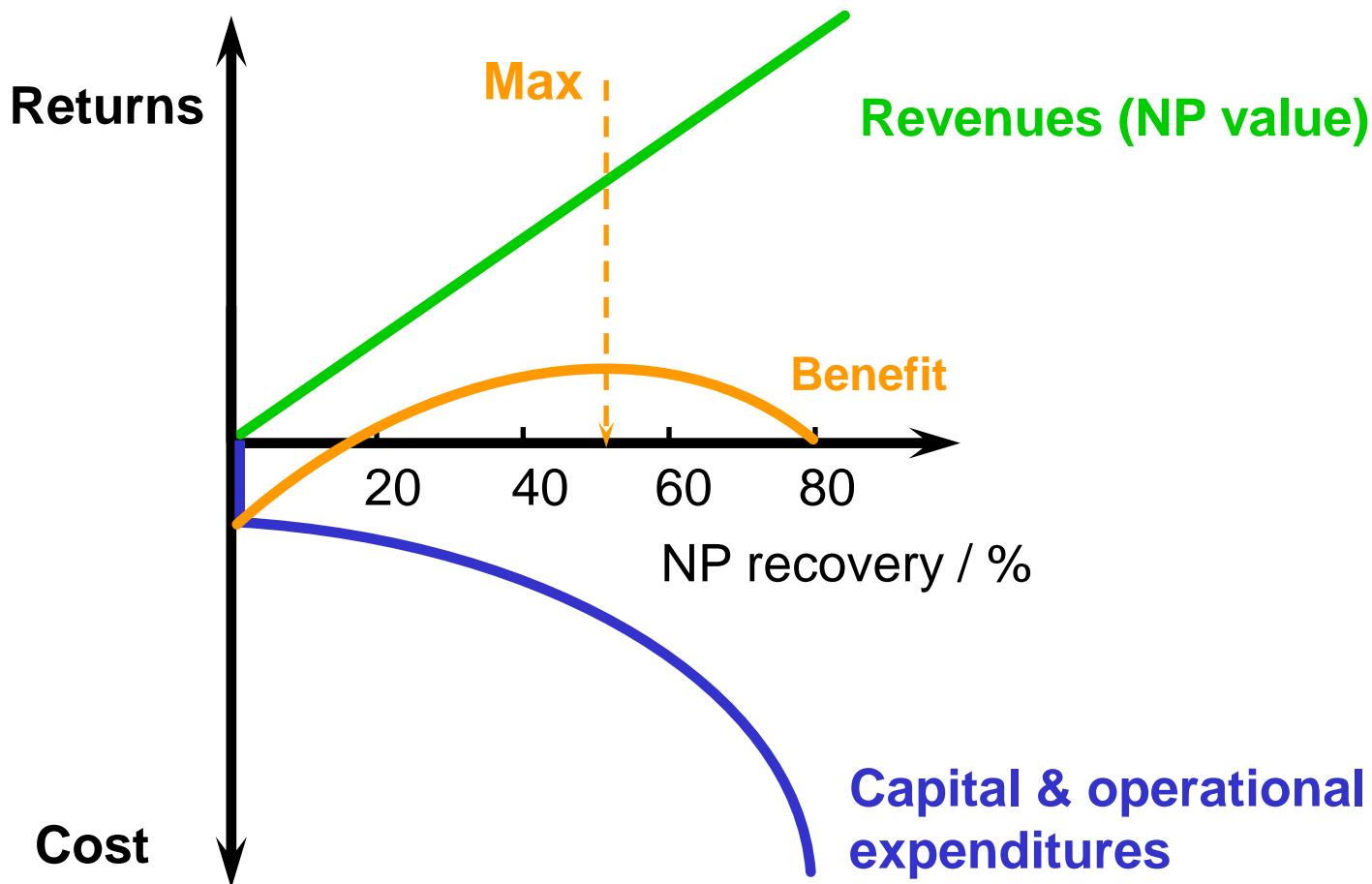


Product example:

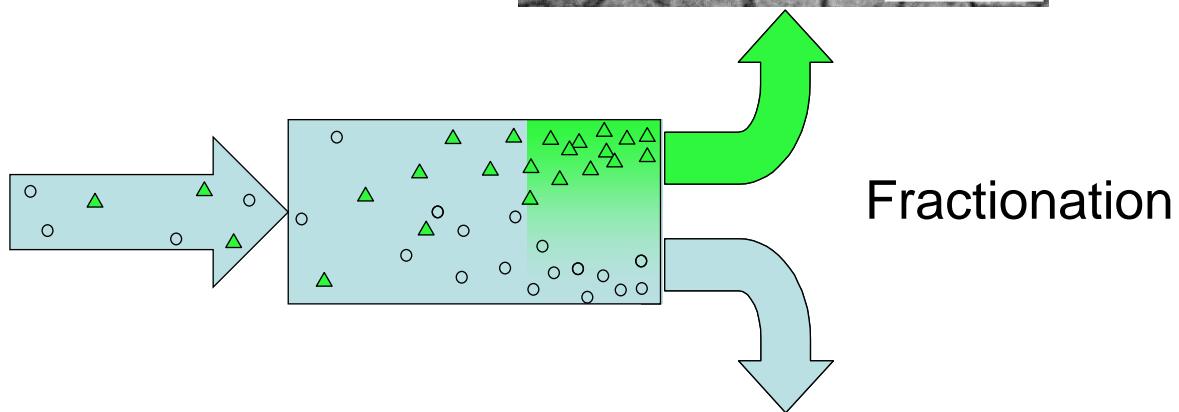
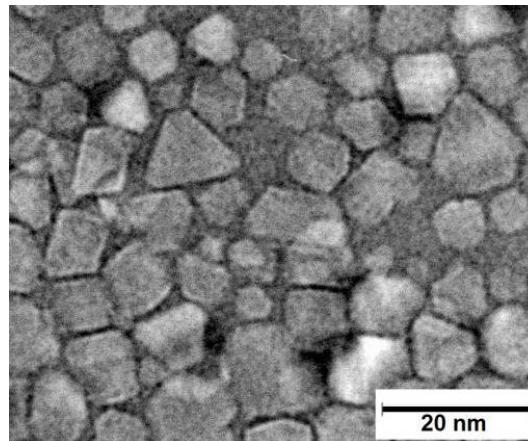
Superparamagnetic  
iron oxide



# Recovery of NP – A Question of Return on Invest

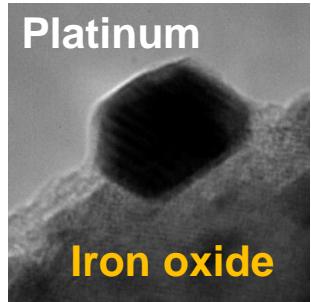


# Recovery: Enrichment & Fractionation



# Recovery of nanoparticles – processes available?

- NPs in solid matrix



Milling + fractionation

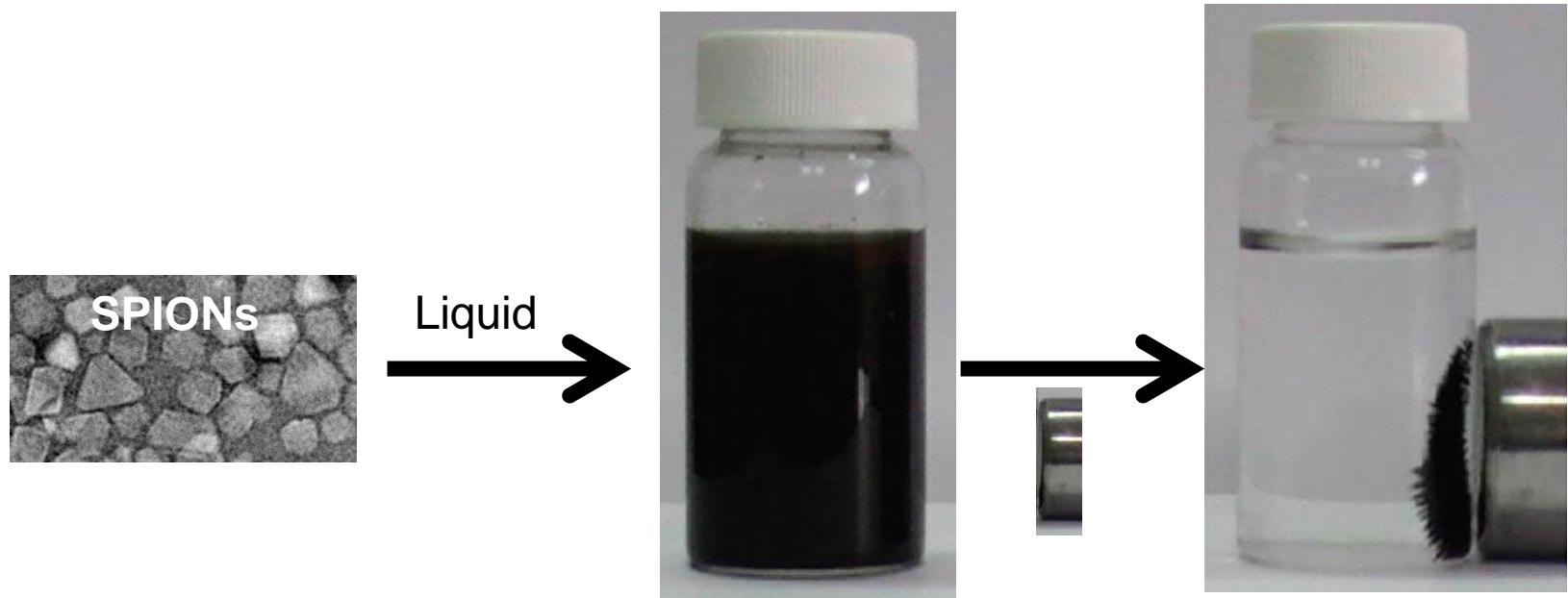


- (Superpara)Magnetic NPs



Selective enrichment

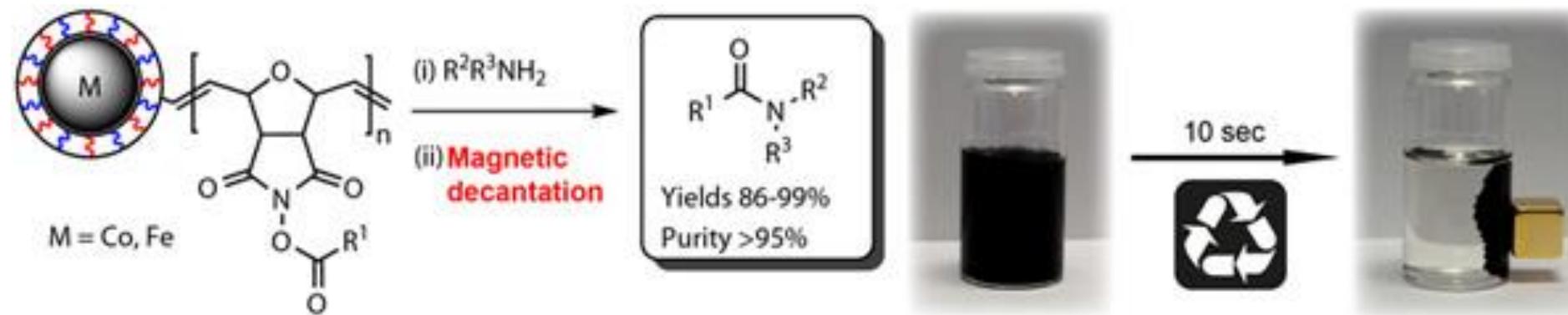
# Magnetic separation of SPIONs: selective enrichment



Scale-up for recycling  
possible

# Enrichment

## Magnetic separation of SPIONs

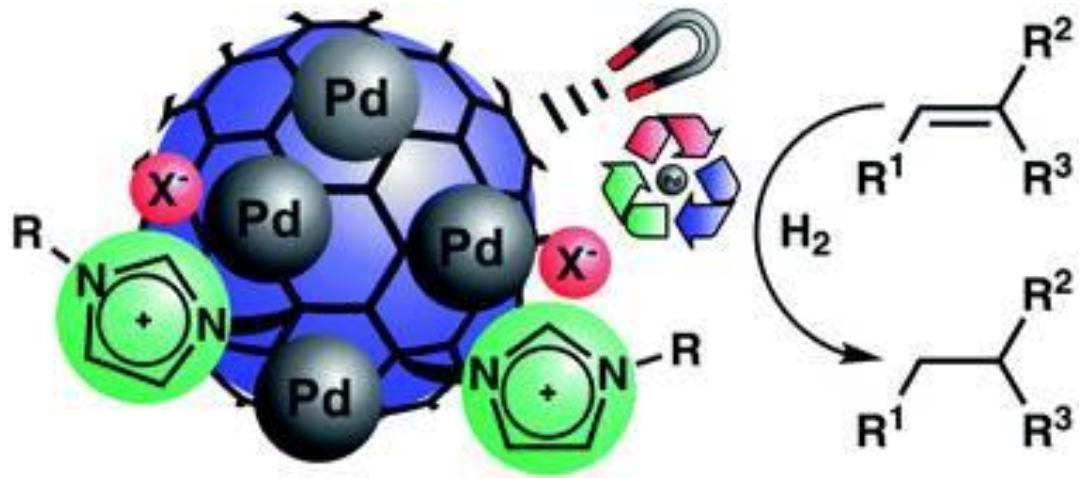


Scale-up for recycling  
possible

Kainz Q. M., Linhardt R., Maity P. K., Hanson P. R., Reiser O., 2013 **Ring-Opening Metathesis Polymerization-based Recyclable Magnetic Acylation Reagents**, *ChemSusChem*, 6:721

# Enrichment

## Magnetic separation of SPIONs

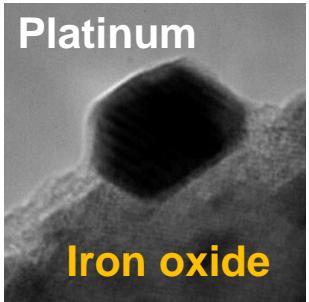


Scale-up for recycling  
possible

Linhardt R., Kainz Q., Grass R., Stark W., Reiser O.,  
**Palladium nanoparticles supported on ionic liquid modified, magnetic nanobeads - recyclable, high-capacity catalysts for alkene hydrogenation, RSC Advances , 4:8541-8549**

# Recovery of nanoparticles – processes available?

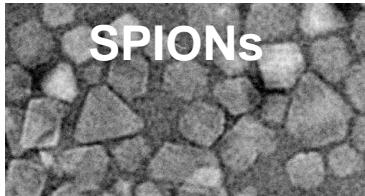
- NPs in solid matrix



Milling + fractionation



- (Superpara)Magnetic NPs



Selective enrichment



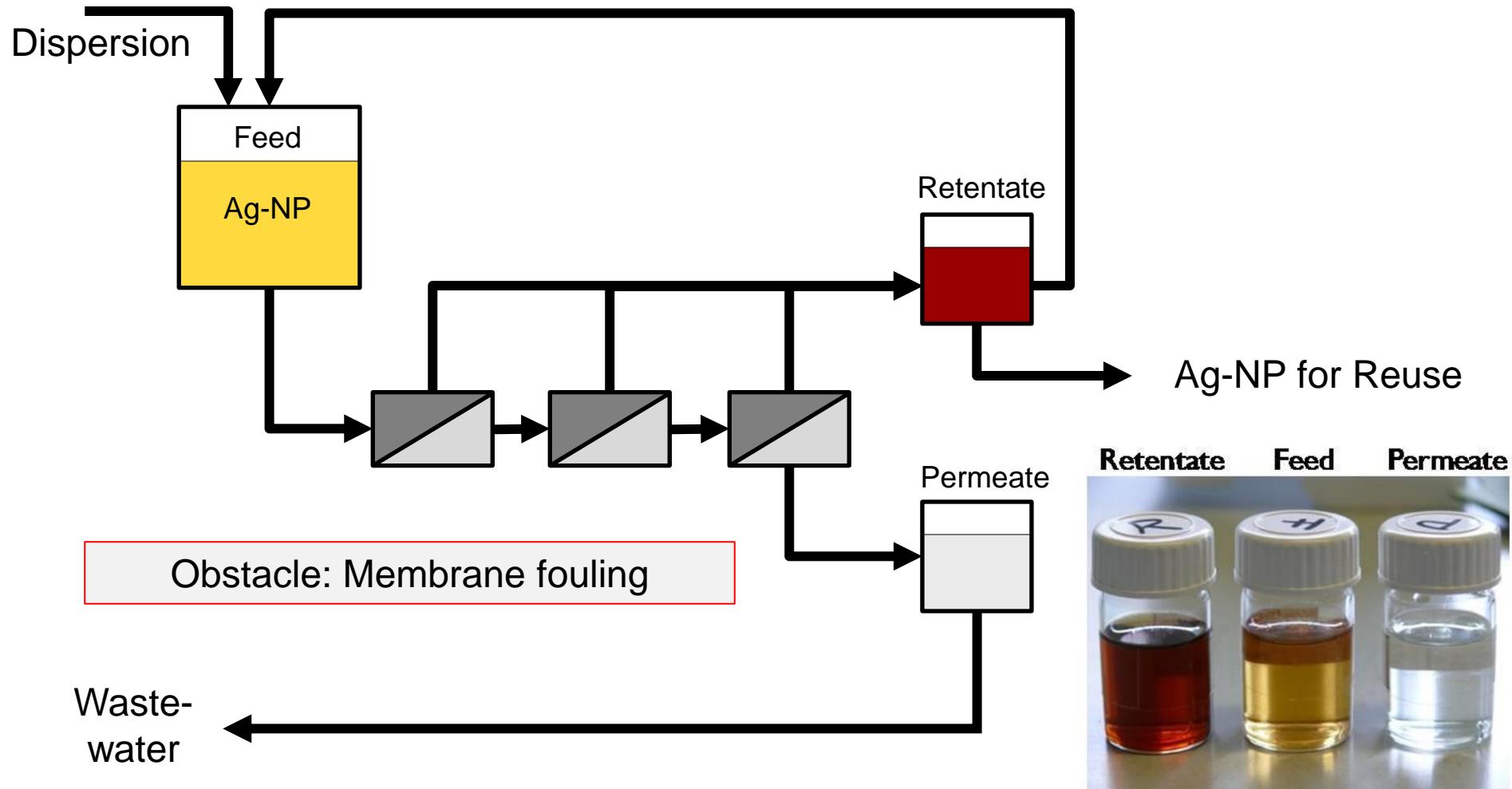
- NPs dispersed in liquid



Enrichment + fractionation

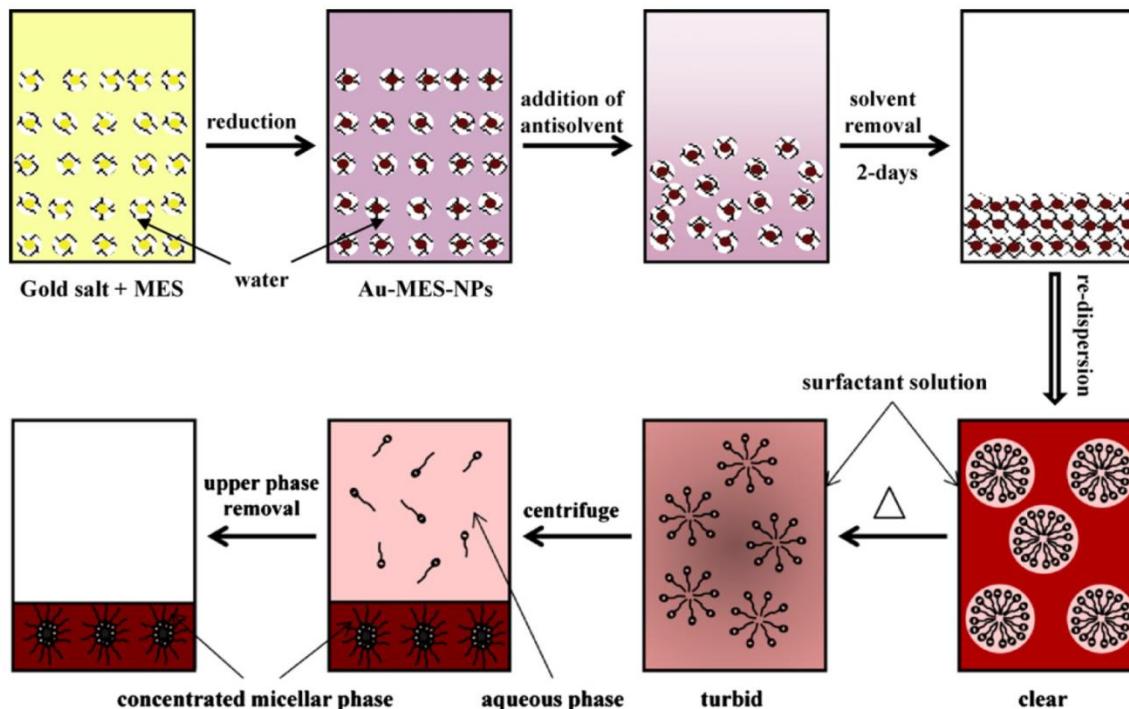


# Enrichment of nanoparticles dispersed in a liquid



# Enrichment of nanoparticles dispersed in a liquid

## Solvent extraction



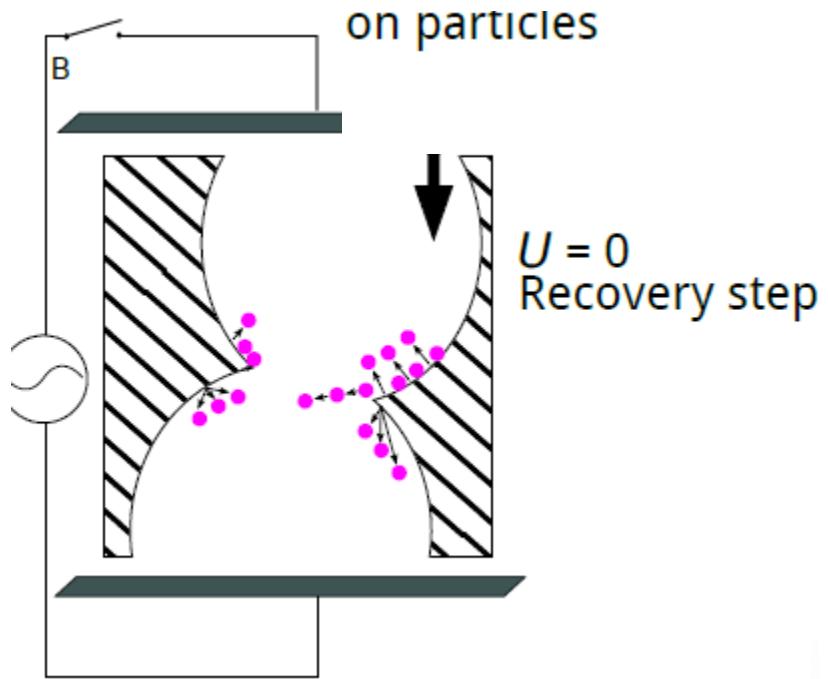
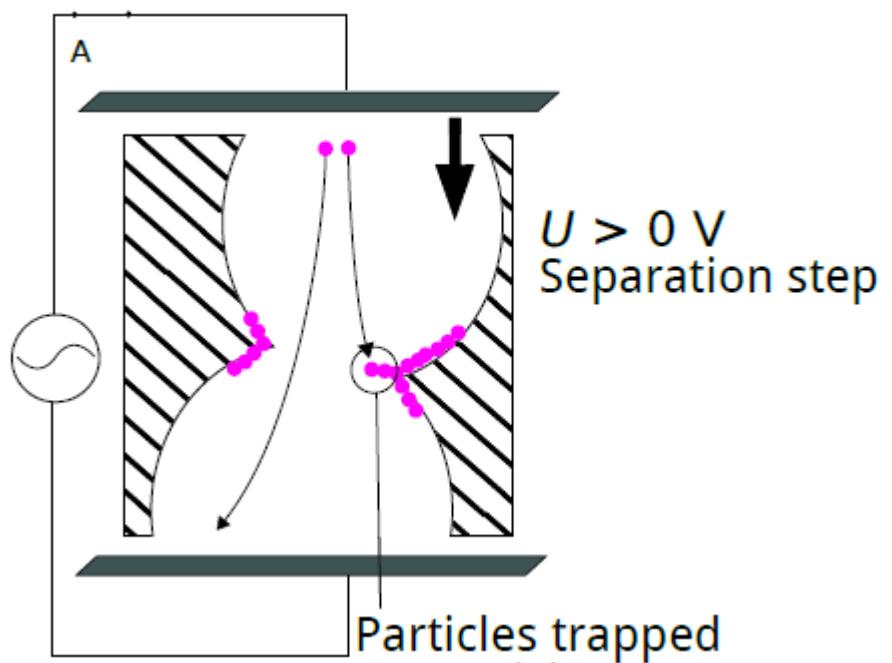
Multi stage process: (too) expensive

Here: cloud point extraction with non-ionic surfactant mixtures

# Nanoparticles dispersed in a liquid

## Enrichment using dielectrics

### Switchable filter (UFT)



# Recovery of nanoparticles – processes available?

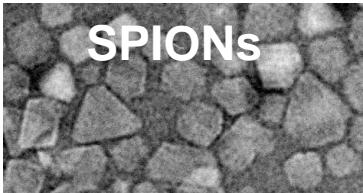
- NPs in solid matrix



Milling + fractionation



- (Superpara)Magnetic NPs



Selective enrichment



- NPs dispersed in liquid

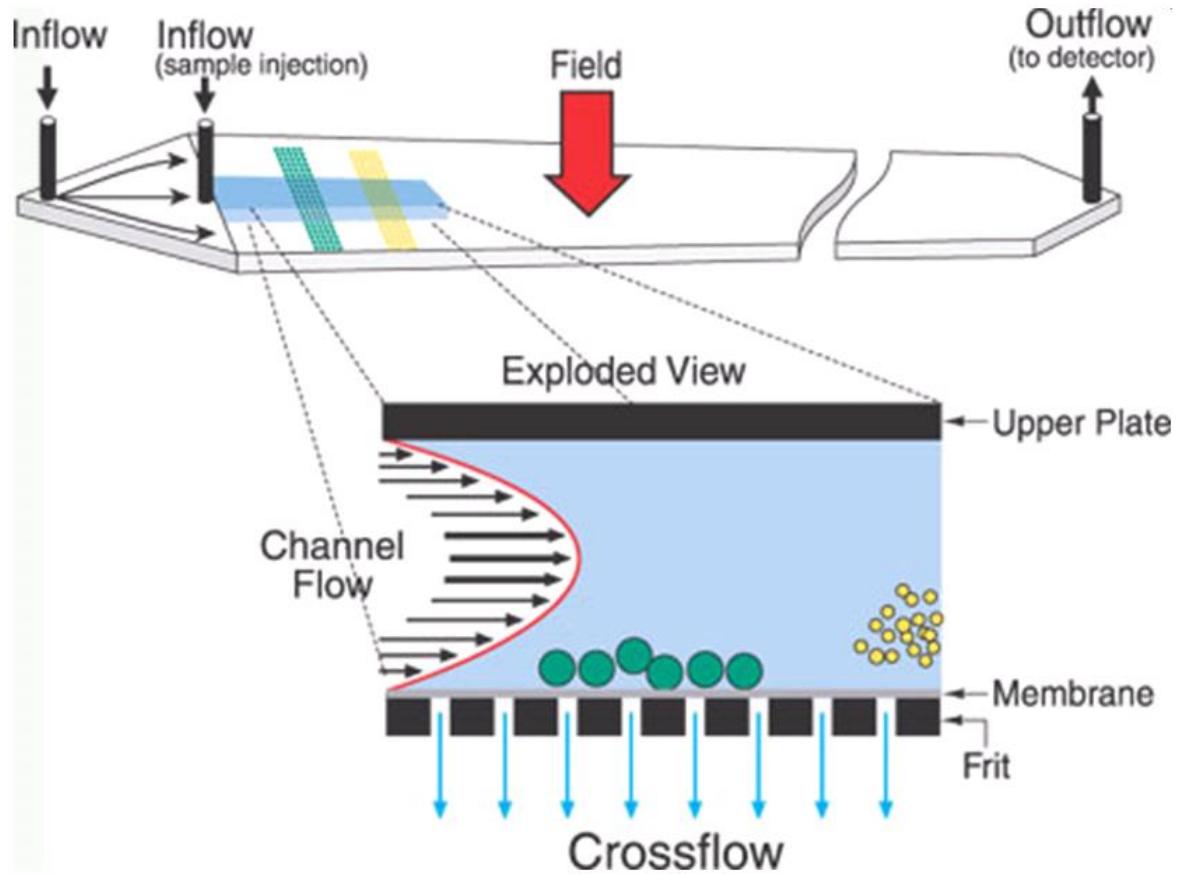


Enrichment + fractionation



# Nanoparticles dispersed in a liquid Fractionation

**Particle analysis:** Asymmetrical Flow Field-Flow Fractionation, AFFFF



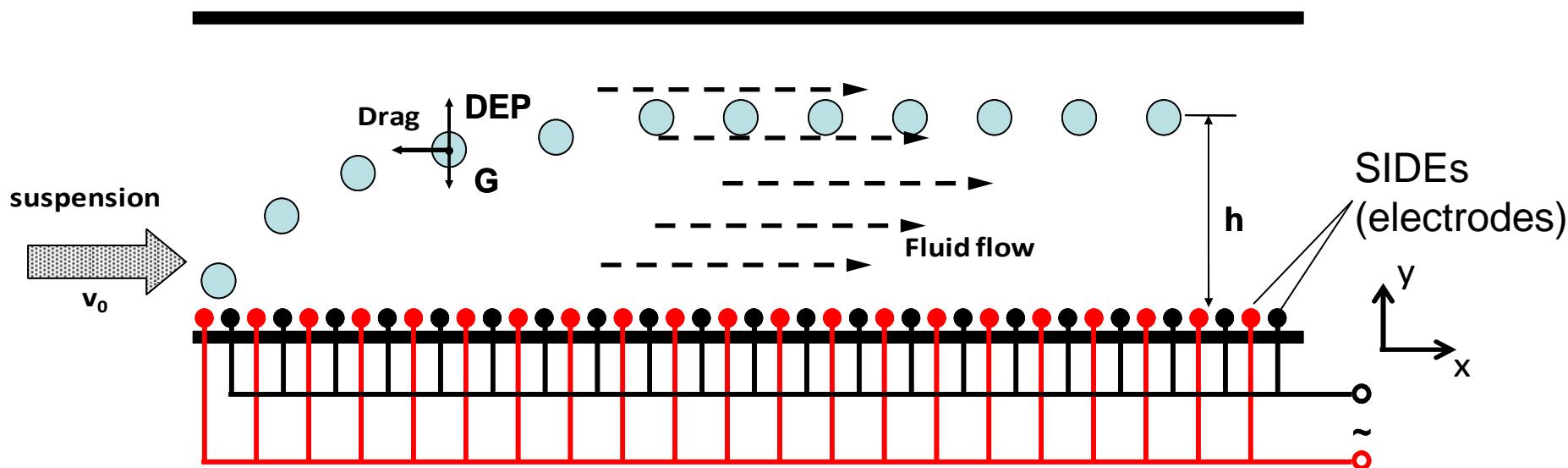
Scale-up for recycling  
questionable

[itwm.fraunhofer.de](http://itwm.fraunhofer.de)

# Nanoparticles dispersed in a liquid

## Fractionation using dielectricity

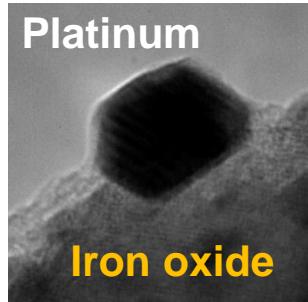
SIDE-separator (UFT)



Scale-up for recycling  
to be developed

# Recovery of nanoparticles – processes available?

- NPs in solid matrix



Milling + fractionation



- (Superpara)Magnetic NPs



Selective enrichment



- NPs dispersed in liquid



Enrichment + fractionation



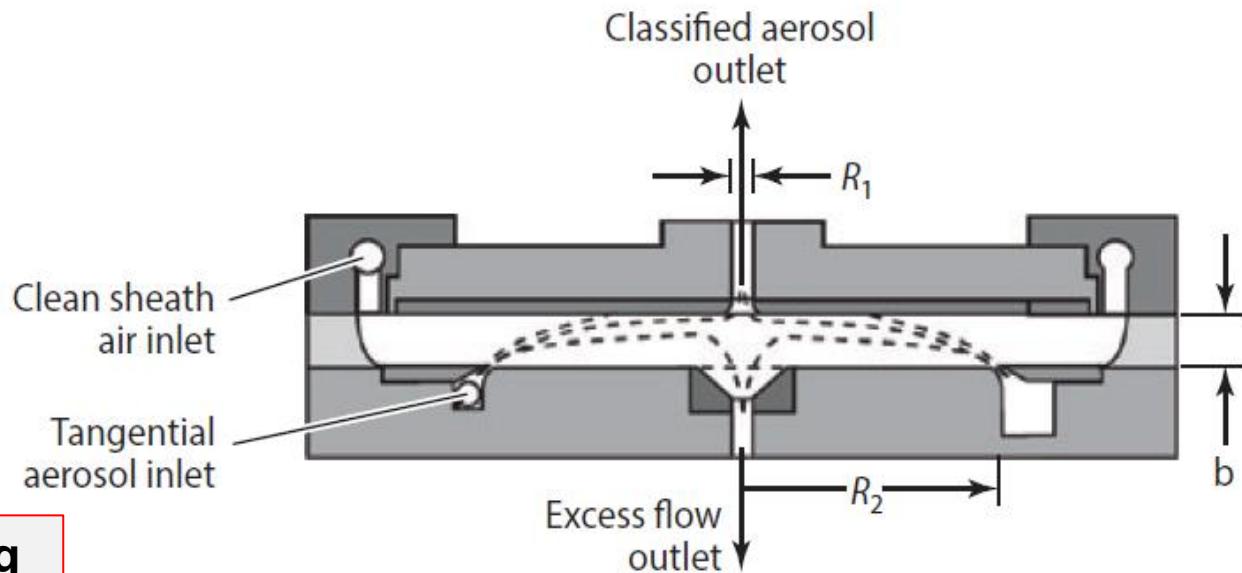
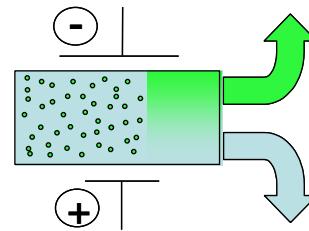
- NPs dispersed in gas (aerosol)

Enrichment + fractionation

# Enrichment of NP from aerosols

## Differential Mobility Analyzer

- Radial flow DMA (RDMA)
- Measurement range 1nm – 1  $\mu\text{m}$
- Opposite ring electrodes



**Scale-up for recycling  
questionable**

# Enrichment of NP from aerosols

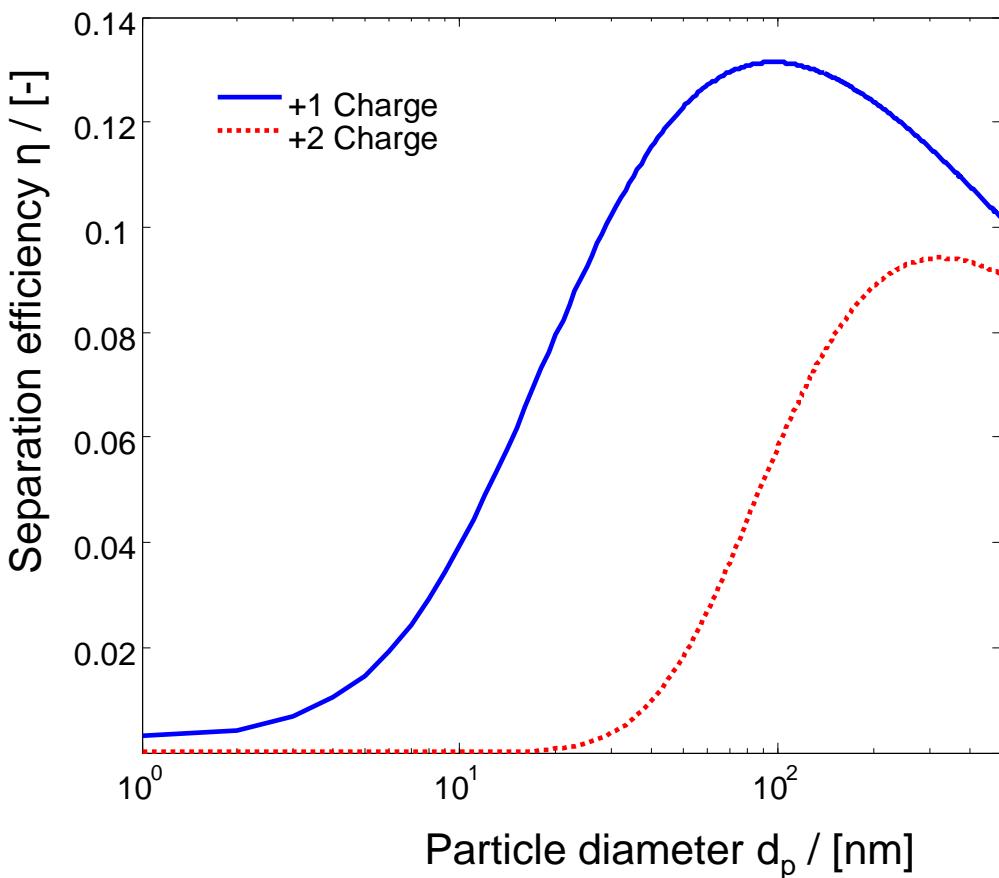
## Limitations of DMA efficiency

Ideal\* separation efficiency

$$\eta = \frac{2 n_p}{3 n_t}$$

$n_p$  number of particles carrying p charges  
calculated according to Kousaka et al.\*

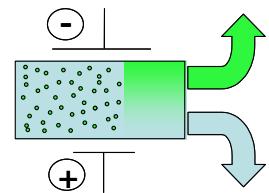
$n_t$  total number of particles



\*) Y. Kousaka, K. Okuyama, M. Adachi, *Aerosol Sci Tech*, Vol. 4, No. 2, pp. 209-255, 1985

# Folgerungen

- Element-Recycling    Bsp. Sortierung, Pyro-/Hydrometallurgie 
- Recycling (superpara)magnetischer NPs 
- Recycling dispergierter NP 
- Wirtschaftliches Recycling erfordert neue Technologie





Vielen Dank für ihre Aufmerksamkeit

Unterstützt durch:



Dr. habil. Lars Dähne

Gefördert durch:



Bundesministerium  
für Wirtschaft  
und Technologie

aufgrund eines Beschlusses  
des Deutschen Bundestages

